

PRELIMINARY ISSUE

Work Order ID 56938

Monday, March 15, 2010 11:06:14 AM



Page 1

Item ID: D4056-1

Accept



Setup Start



Revision ID:

Item Name: Label Plate

Stop



Start Date: 3/15/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 3/19/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan: *Mf*

Date: *10-3-15*

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

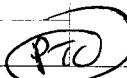
Insp.
Stamp

Draw Nbr

Revision Nbr

D4056

A B



100



Shear

Memo

0.00

Shear

1- Cut as per dwg D4056
2- Make radius and deburr

3/10/03/30 ⑥

110



QC

Quality Control

QC5- Inspect part completeness to step on W/O

JB on demand only

0.00

Memo

0.00

QC APPROVAL

J/1004-06

120



Packaging

Packaging

Identify as per dwg & Stock Location:

0.00

Basket cell

Memo

0.00

*S. GAUVREAU → 2x B57075 (lid light)
1x B57076 "*

W/O: 56938 D4056-1		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
10-04-06	Doug WP Reader	Dwy is at Rev. B, update to Rev. B. <i>perm changes</i>	<i>D</i>	10-04-07		<i>100406</i>	<i>100406</i>

Part No: D4056-1 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 56938

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Item ID: D4056-1

Accept



Setup Start



Revision ID:

Item Name: Label Plate

Stop



Start Date: 3/15/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 3/19/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130

Operation
Description

QC21- Final Inspection - Work Order Release

Set Up/
Run Hours

0.00

Draw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

QC

Quality Control

Memo

0.00

10/04/07 JF

ME

10-4-6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Monday, March 15, 2010 11:06:13 AM

Page 1

Work Order ID: 56938



Parent Item: D4056-1



Parent Item Name: Label Plate

Comments: IPP RevA: new issue DD 10.01.25 verified by:EC
per dwg revA 10.03.15 verified by:EC

IPP Rev:B as

Start Date: 3/15/2010

Required Date: 3/19/2010

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6S.063		Purchased	No			100	sf	285.2841	0.5261			

6061-T6 .063 Sheet

Warehouse
Location

Main Warehouse

MAT	285.2841211	
110551	18.1841211	
113608	267.1	

EP10/03/30
M112939 = O. S261

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

D

D

C

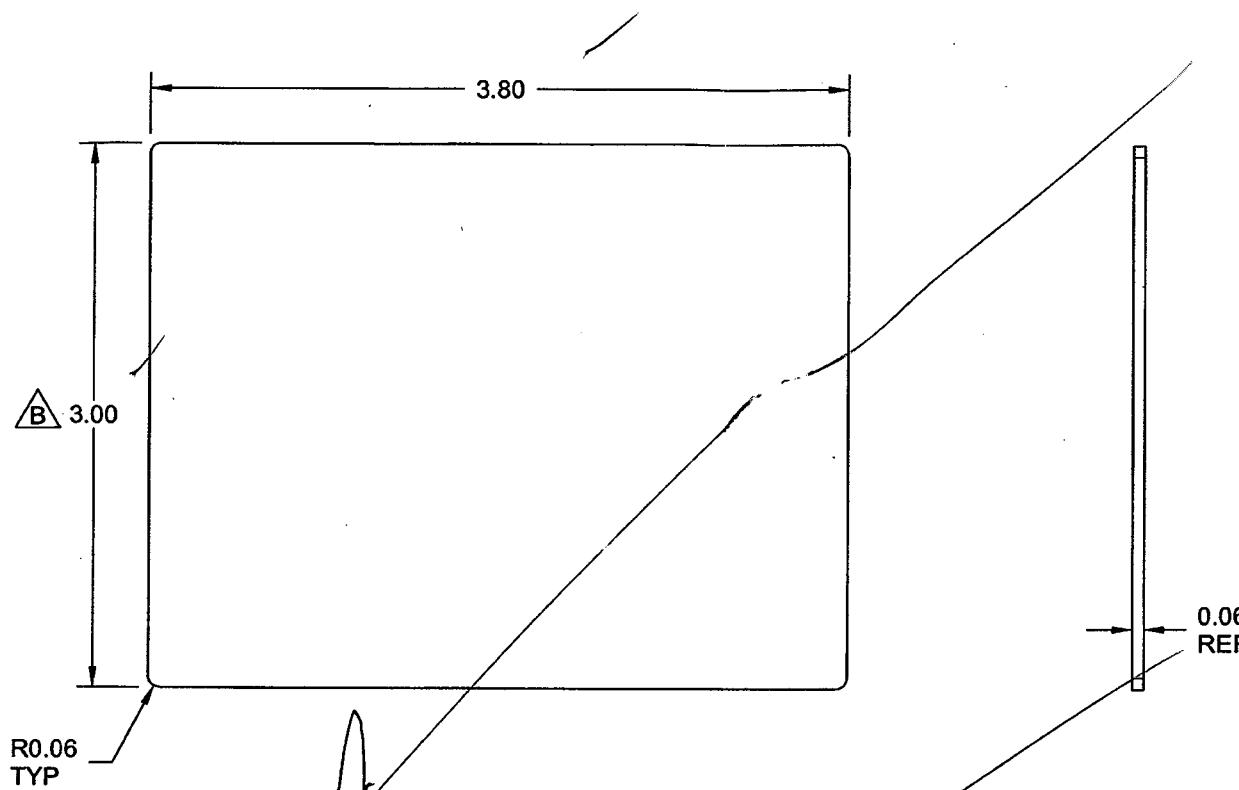
C

B

B

A

A



PRELIMINARY ISSUE
10.03.29 JH

NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.07 lbs

B	DIM 3.00 WAS 2.25; WEIGHT "0.07 lbs" WAS "0.05 lbs"			JPH	10.03.25
A	NEW ISSUE			JPH	10.03.04
REV.	DESCRIPTION			BY	DATE
DESIGN	AJS	DART AEROSPACE LTD			
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA			
CHECKED	M	DRAWING NO.	REV. B		
MFG. APPR.	AJ	D4056	SHEET 1 OF 1		
APPROVED-	MW	TITLE	SCALE		
DE APPR.		LABEL PLATE, 350 LIGHT BASKET	NTS		
DATE	10.03.25		COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

